

## **Modular Indexing Workholding System**

**Richard Joseph Newbould  
PO Box 1146  
Hernando FL 34442  
352-637-5353**

### **ABSTRACT OF THE DISCLOSURE**

**A modular workholding system for holding workpieces while performing machining or inspection, enabling adjustment of the attitude of the workpiece to various predetermined positions relative to the machine base, and utilizing one or more pairs of cooperating interlocking means, such as serrated-tooth face gears.**